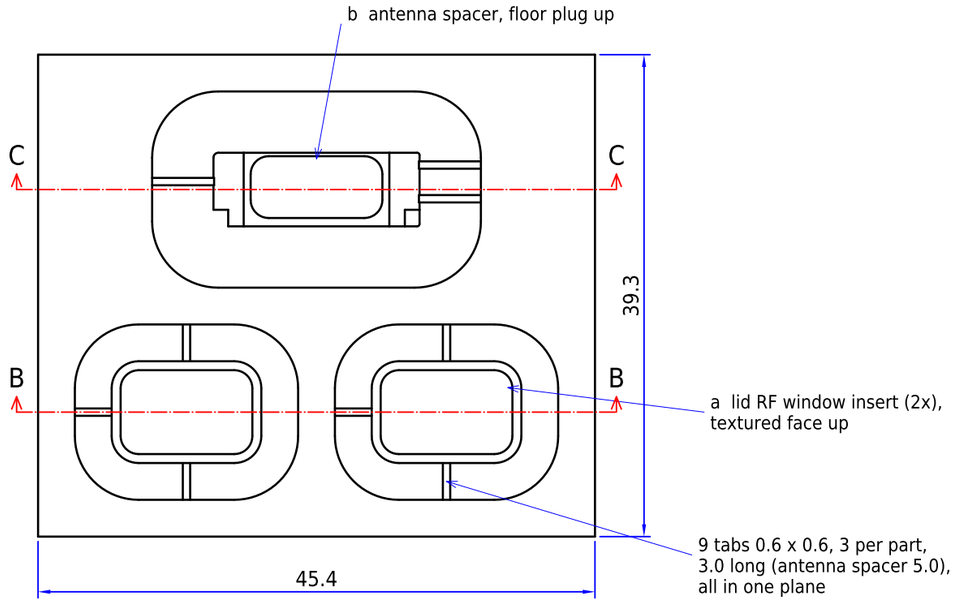
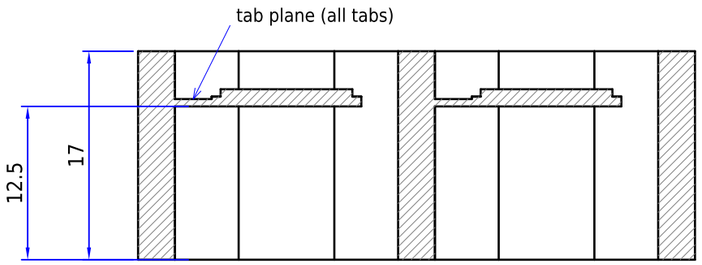
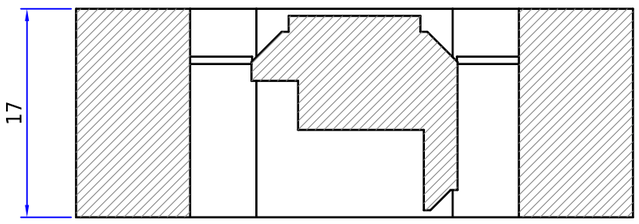
TOP VIEW (kit +Z: first setup), 2:1





SECTION B-B (lid RF window inserts), 2:1



SECTION C-C (antenna spacer), 2:1

ID	PART	SPECIFICATION	NOTE
1	Material	POM-C (acetal copolymer), black; stock at least 17.0 thick	frame: scrap
a	Lid RF window insert (2x)	FlashKa_rf_window.step, 1 + 1 spare; textured face up; tabs on the free flange edge, flush with the flange underside	FK-H-05 (a)
b	Antenna spacer	FlashKa_antenna_spacer.step; floor plug (textured) up; tabs on the side faces (clear of the cavity walls, the plug locates it)	FK-H-05 (b)
-	Tabs	9, 0.6 x 0.6, one plane (Z 12.5 to 13.1); never on a sealing or locating face or on a textured face	cut, file flush
-	Machining	3-axis, two setups. Top: textured faces of a and b, chamfers of b. Bottom: flange undersides of a, top side of b (U, rebate, tall wall). Cut the gaps to the tab plane last.	
-	Not in the kit	laser sleeve (option): its slit along the axis needs a side setup; single file FlashKa_laser_sleeve.step	

NOTES
1 CUT THE TABS, FILE FLUSH: no witness may stand proud of its face; break edges 0.1; no burrs on the textured faces.
2 JLCCNC machines plastic parts from 30 x 20 x 8 mm only; this kit is 45.4 x 39.3 x 17.0. The single files (FK-H-05) are for shops that take small parts.
3 Geometry per FlashKa_pom_kit.step (kit frame); the parts are identical to their single files. The views here show the parts without the texture.
4 General tolerances: parts as FK-H-05; frame ISO 2768-c.

MACHINING KIT - POM-C PARTS

Part: FK-H-07 FlashKa_pom_kit.step	SCALE 2:1 SHEET 1/1
FlashKa Keychain v0.7 2026-10-23	Units mm | ISO 2768-mK